

## Inside natural LEE



**1. Seat Cushions:** LEE's standard cushion is now renewable, soy based foam, with fiber wraps in a 100% cotton down proof ticking. The soy-based foam replaces 20% of the petroleum-based ingredients with a renewable, soy-based polyol. Our upgrade is the luxuriously soft Eco-Lux cushion made with a soy-based foam core wrapped in corn-based Ingeo™ fibers blended with down and feathers. Ingeo™ is the world's first man-made fiber derived from 100% annually renewable resources. Both reduce the amount of petroleum-based products used, which is better for our homes and our environment.

**2 & 3. Back & Throw Pillows:** Pillows are made from 100% recycled fibers that are created from clear and white plastic bottles. The Eco-Lux upgrade is also available.

**4. Seat Deck & Trim Pads:** Pads are made up of 80% regenerated fibers.

**5. Arm Padding:** Foam padding is Preserve™ foam with soy-based BiOH™ polyol which replaces 30% of petroleum-based products.

**6. Fabrics:** Our premium selection of LEE fabrics includes several natural and organic fabrics.

**7. Frame:** Constructed with engineered wood panels from FSC (Forestry Stewardship Council) & SFI (Sustainable Forestry Initiative), these panels use less old growth timbers and maximize lumber yields. Even more, the springs used in our frames are made from 80% recycled metal.

**8. Recycling:** Throughout the organization, we recycle paper, plastic, aluminum products and cardboard. In manufacturing, all fabric, trimmings and fiber waste are recycled through a national waste management company who, in turn, distributes almost 100% of our raw materials for use in other products.

**As part of our commitment toward a better future, one tree will be donated to American Forest® for every piece of naturalLEE furniture sold.**

